

ABSTRACT

A method for forming a plurality of pairs of fastening members is disclosed. Each fastening member extends in a longitudinal direction and in a lateral direction and comprises a base panel and a tab extending laterally from the base panel. The tab has first fastening materials laterally spacedly positioned. The method comprising the steps of: (a) preparing a continuous fastening composite web extending along a longitudinal direction; the continuous fastening composite web comprising two longitudinally extending first substrates laterally spacedly positioned, a longitudinally extending second substrate positioned between the two first substrates, and at least two longitudinally extending first fastening materials laterally spacedly positioned; each of the first substrate having a longitudinal outer side edge and a longitudinal inner side edge; the second substrate having a pair of longitudinal side edges; each of the first fastening material having a longitudinal inner side edge and a longitudinal outer side edge; wherein each of the longitudinal side edges of the second substrate is joined adjacent each of the longitudinal inner side edges of the first substrates, and each of the first fastening materials is joined on at least one of the first substrate and the second substrate to define a gap region between each of the longitudinal inner side edges of the first fastening materials and to define a pair of continuous panel regions between each of the longitudinal outer side edges of the first fastening materials and each of the longitudinal outer side edges of the first substrates; (b) cutting the continuous fastening composite web along a continuous cut line comprising a plurality of repeating patterns, each of the repeating patterns extending from one panel region through the two first fastening materials to reach the other panel region and extending to return from the other panel region through the two first fastening materials to reach the one panel region, thereby forming a pair of continuous fastening members, each continuous fastening member having a continuous panel region and a plurality of tabs, each tab having the two first fastening materials spacedly positioned; and (c) cutting each of the continuous fastening members across the continuous panel region, thereby forming a plurality of pairs of fastening members, each fastening member comprising the base panel and the tab.